GET IN
TOUCH

RAFIX
22 FSR

When the going gets tough, the tough get going!

www.rafi.de

RAFI

RAFIX 22 FSR

WHEN THE GOING GETS TOUGH

Harsh weather conditions. Dirt and dust are swirling around, and the sun is beating down mercilessly. It's critical to keep pushing ahead – fast. A dirty glove dripping with lubricants pounds a key vigorously, and work goes on!

The cloud cover is increasing, it's raining, the temperature drops below the freezing point and it starts sleeting. Ice crystals stick to the operating elements, but the machinery keeps on running. Dust, dirt, lubricants, moisture, heat and cold: Close to the limit, solutions are required which are extremely rugged, hard-wearing and tough-natured. RAFIX 22 FSR has taken on this challenge. Under the most adverse conditions, these actuators and contact blocks demonstrate their strengths: ruggedness and know-how based on proven FS technology. A series specifically developed for outdoor applications.

Close to the limit

Extremely rugged and economically unbeatable! RAFIX 22 FSR features proven FS technology and a rugged design. The contact blocks have a low mounting depth, which saves an enormous amount of space and enables fast installation. The pushbuttons and actuators ensure quick orientation along with a highly distinctive design thanks to their individually combinable colors and shapes.

The top performer

Dirt: No matter whether it is exposed to industrial lubricants or soiling which occurs naturally during outdoor use – the series is extremely resistant and delivers what it promises.

Rugged: The actuator mechanism is not affected even by harsh conditions and severe external impacts.

Climate: Intense sunlight, heavy rain, hail or snow – RAFIX 22 FSR easily withstands adverse weather conditions.

Moisture: Waterproof actuators ensure dependable operation.

SLIM

- Designs with PCB contact blocks feature a distance between the front panel and printed circuit board of only 9.2 mm.
- With QC contact blocks, only 27 mm of space is needed behind the front panel.

Combinable with all contact blocks and accessories with RAFIX FS technology

- PCB or QC contact blocks
- Gold contacts from 5 V or silver contacts up to 250 V
- Short-travel adapter enables short-travel actuation (1 mm switching travel) with perceptible key click
- Variable illumination, compatible with 3 mm THT LEDs / SMT LEDs or LED clip

RAFIX 22 FSR

The RAFIX 22 FSR series has a variety of actuators and signal indicators

Pushbuttons
- Illuminable
- With protective cap

Emergency stop
- Unlocked by pulling
- Illuminated (optional)
- Metal version (optional)

Selector switches
- Rotating angle 40°, 60° or 90°
- Latching or momentary
- Illuminable

Keylock switches
- Rotating angle 40° or 90°
- Latching or momentary
- With protective cap

Signal indicators
- Green, yellow, red, blue or white

Approvals
- IEC 60947-5-1/5
- UL
- CCC

Safe and reliable
The actuators in the RAFIX 22 FSR series ensure a degree of protection to at least IP65 (DIN EN 60529), which makes them suitable for many diverse applications.

Long operating life
The mechanical design of all actuators is suited for operation in heavily used panels.

Mounting hole
The actuators in the RAFIX 22 FSR series are suitable for 22.3 mm panel cut-outs according to IEC 60947-5-1.

All actuators are equipped with a locating pip. This locating pip ensures a perfect fit for actuators and contact blocks with PCB-mounted components and is therefore essential for designs including these contact blocks.

$3.20_0^{+0.20}$

$\varnothing\ 22.30_0^{+0.40}$

$24.10_0^{+0.40}$
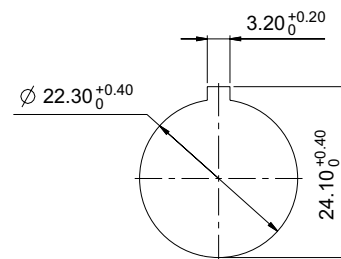
Grid spacing
The design principle makes it possible to use a minimum grid spacing of 35 mm x 35 mm.

When choosing the grid spacing, it is recommended to consider any external legending required (for example, using label strips inserted into the front panel).
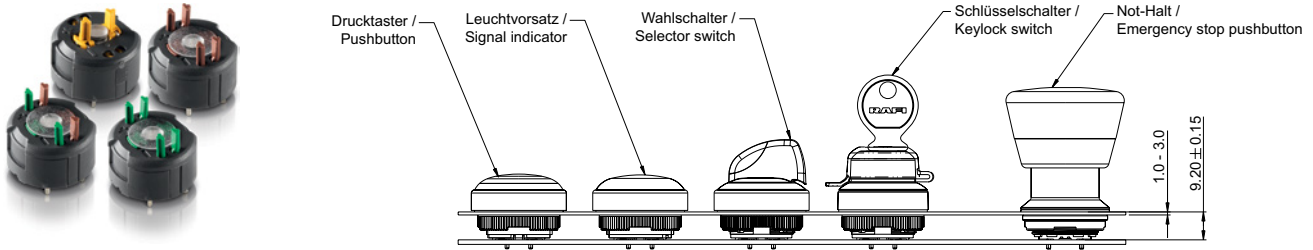
CONTROL COMPONENTS

RAFIX 22 FSR

RAFIX 22 FSR with PCB contact block
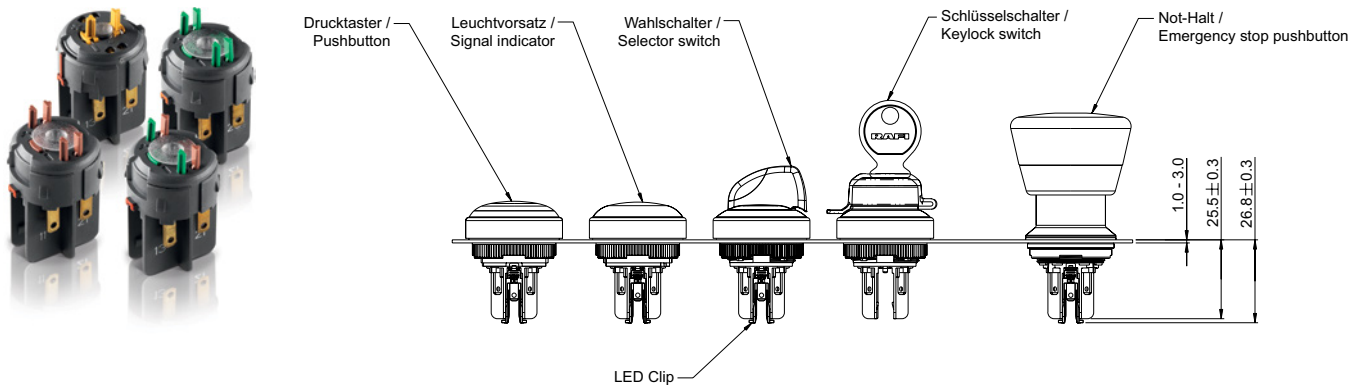
Drucktaster / Pushbutton — Leuchtvorsatz / Signal indicator — Wahlschalter / Selector switch — Schlüsselschalter / Keylock switch — Not-Halt / Emergency stop pushbutton

1.0 – 3.0   9.20 ± 0.15

For printed circuit board hole patterns,
see RAFIX 22 FS-Technology contact blocks

Formula for spacer length
9.2 mm
- Front panel thickness
_____
Length of spacer

RAFIX 22 FSR with QC contact block

Drucktaster / Pushbutton — Leuchtvorsatz / Signal indicator — Wahlschalter / Selector switch — Schlüsselschalter / Keylock switch — Not-Halt / Emergency stop pushbutton

LED Clip

1.0 – 3.0   25.5 ± 0.3   26.8 ± 0.3

For matching contact blocks and accessories, see chapter „RAFIX FS Technology" in the RAFI catalog „Electromechanical components" or www.rafi.de/downloads.

RAFIX 22 FSR
Pushbuttons

➔ The RAFIX 22 FSR pushbutton is equipped with a protective cap. The push-button is resistant to external impacts and offers a degree of protection to IP65 and/or IP69K as per IEC 60529, which means protection against the ingress of water when highly pressurized water/steam jet cleaners are used at a pressure of 80 – 100 bar.

Preliminary technical data

Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at www.rafi.de.

Technical Data

➔ **General information**

Form of lens	flush
Color of lens	see order block
Color of front ring	black
Form of collar	round

➔ **Dimensions**

Dimensions of collar	Ø 31.3 mm
Overall height	12.2 mm
Mounting hole	22.3 mm
Key grid	35 x 35 mm

➔ **Mechanical design**

Mounting	ring nut
Contact function	momentary
Illuminability	see order block
Torque for nut ring	1.2 Nm

➔ **Mechanical characteristics**

Operating travel	4 mm
Robustness max.	100 N

➔ **Other specifications**

Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Degree of protection from front side	IP65 (DIN EN 60529)
Environmental resistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

M22.0 x 1.0
Ø 29.0
Ø 31.3

Panel cut-out to IEC 60947-5-1

$3.20^{+0.20}_{0}$
$Ø 22.30^{+0.40}_{0}$
$24.10^{+0.40}_{0}$

Approvals

UL 508 in preparation

in preparation

Accessories RAFIX 22 FSR - Pushbuttons

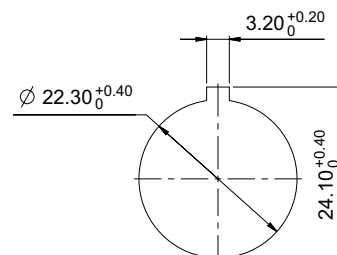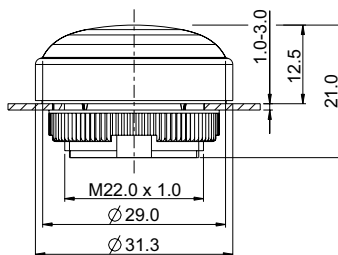| ➔ Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB gold, Universal		-	-
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	-

– Table (continued) –
Accessories RAFIX 22 FSR - Pushbuttons

→	Description	Photo	Order no.	Additional accessories see page
	RAFIX FS - Contact block PCB silver, Universal		-	-
	RAFIX FS - Contact block PCB silver, Universal, with light conductor		-	-
	RAFIX FS - Contact block QC gold, Universal, with light conductor"		-	-
	RAFIX FS - Contact block QC silver, Universal, with light conductor		-	-
	Fixing spanner for ring nut		5.05.800.062/0000	-

RAFIX 22 FSR
Pushbutton

Technical data see page 5

M22.0 x 1.0
$\varnothing$ 29.0
$\varnothing$ 31.3
1.0-3.0
12.5
21.0

$\varnothing\ 22.30_0^{+0.40}$
$3.20_0^{+0.20}$
$24.10_0^{+0.40}$

Panel cut-out to IEC 60947-5-1

→	Illuminability	Color of lens	Order no.
	yes	translucent red	1.30.280.001/2301
	yes	translucent yellow	1.30.280.001/2401
	yes	translucent green	1.30.280.001/2501
	yes	translucent blue	1.30.280.001/2601
	yes	translucent white	1.30.280.001/2201
	no	opaque black	1.30.280.001/0101

Legending and front rings in other colors on request

RAFIX 22 FSR
Selector switches

➜ The marks on the selector switch turning handle are translucent and can be illuminated if required. Colored LEDS or LED clips can be used for colored illuminations.

Preliminary technical data
Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at www.rafi.de.

Technical Data

➜ **General information**

Actuator	handle
Marking of handle	see order block
Color of front ring	black
Form of collar	round

➜ **Dimensions**

Dimensions of collar	Ø 31.3 mm
Overall height	23.8 mm
Mounting hole	22.3 mm
Key grid	35 x 35 mm

➜ **Mechanical design**

Mounting	ring nut
Contact function	see order block
Illuminability	yes
Rotating angle	see order block
Torque for nut ring	1.2 Nm

➜ **Mechanical characteristics**

Torque max.	2 Nm

➜ **Other specifications**

Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653)
Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental restistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

23.8
1.0-3.0
M 22.0 x 1.0
Ø 31.3

$3.20_0^{+0.20}$
$Ø\ 22.30_0^{+0.40}$
$24.10_0^{+0.40}$

Panel cut-out to IEC 60947-5-1

Approvals

in preparation   in preparation

Accessories RAFIX 22 FSR - Selector switches

| ➜ Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB gold, Universal, with light conductor		-	2 - 242
RAFIX FS - Contact block PCB silver, Universal, with light conductor		-	2 - 247
RAFIX FS - Contact block QC gold, Universal, with light conductor		-	2 - 253
RAFIX FS - Contact block QC silver, Universal, with light conductor		-	-
Fixing spanner for ring nut		5.05.800.062/0000	-

CONTROL COMPONENTS

RAFIX 22 FSR
Selector switch

Technical data see page 7
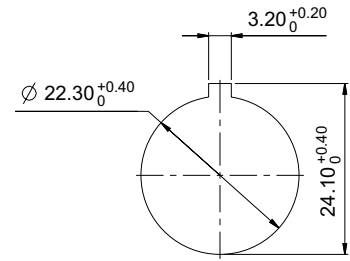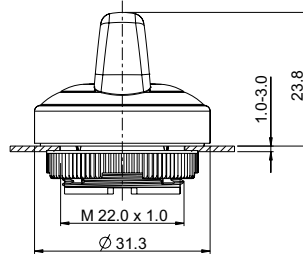
Panel cut-out to IEC 60947-5-1

→ Illuminability	Contact function	Rotating angle		Order no.
yes	momentary	1 x 40°		1.30.282.001/2201
yes	momentary	2 x 40°		1.30.282.026/2201
yes	latching	1 x 90°, L shape		1.30.282.101/2201
yes	latching	1 x 90°, V shape		1.30.282.201/2201
yes	latching	2 x 60°		1.30.282.301/2201

RAFIX 22 FSR
Keylock switches

➔ The RAFIX 22 FSR keylock switches are equipped with a plastic protective cap which protects against dirt, water and danger of icing when it is closed. Two keys respectively are included in the delivery.
The locking systems we use were created according to DIN EN 1303 by leading lock manufacturers. They are open, mechanical systems that require occasional maintenance of the machinery or plant operator depending on environmental conditions.

Two keys are included.

Preliminary technical data
Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at www.rafi.de.

Technical Data

➔ **General information**

Color of front ring	black
Form of collar	round

➔ **Dimensions**

Dimensions of collar	Ø 31.3 mm
Overall height	45.1 mm
Mounting hole	22.3 mm
Key grid	35 x 35 mm

➔ **Mechanical design**

Mounting	ring nut
Contact function	see order block
Illuminability	no
Wafers	5
Lock type	001
Main key	on request
Rotating angle	see order block
Key removal position	see order block
Torque for nut ring	1.2 Nm

➔ **Mechanical characteristics**

Torque max.	1.3 Nm

➔ **Other specifications**

Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653) water temp. 23 °C +- 3 °C
Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental restistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Schutzkappe/ protective cap

45.1
21.5
1.0-3.0

M 22.0x1.0

Ø 31.3

$3.20^{+0.20}_{0}$

$Ø\ 22.30^{+0.40}_{0}$

$24.10^{+0.40}_{0}$

Panel cut-out to IEC 60947-5-1

Approvals

UL 508 in preparation

preparation

Accessories RAFIX 22 FSR - Keylock switches

| → Description	Photo	Order no.	Additional accessories see page
RAFIX FS - Contact block PCB gold, Universal		-	-
RAFIX FS - Contact block PCB silver, Universal		-	-
RAFIX FS - Contact block QC gold, Universal, with light conductor		-	-
RAFIX FS - Contact block QC silver, Universal, with light conductor		-	-
Fixing spanner for ring nut		5.05.800.062/0000	-

RAFIX 22 FSR
Keylock switch

Technical data see page 9

Schutzkappe/protective cap

45.1
21.5
1.0-3.0
M 22.0x1.0
Ø 31.3

$3.20^{+0.20}_{0}$

$\varnothing\ 22.30^{+0.40}_{0}$

$24.10^{+0.40}_{0}$
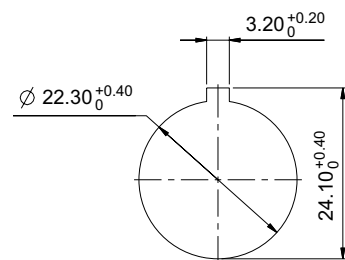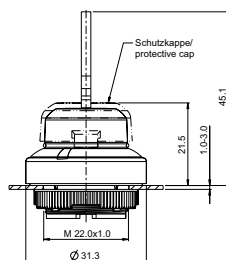
Panel cut-out to IEC 60947-5-1

→ Contact function	Rotating angle		Key removal position	Order no.
momentary	1 x 40°		0	1.30.285.001/0100
momentary	2 x 40°		0	1.30.285.101/0100
latching	1 x 90°, L shape		0+1	1.30.285.221/0100
latching	1 x 90°, V shape		0+1	1.30.285.321/0100

RAFIX 22 FSR Emergency stop pushbuttons

→ The emergency stop pushbuttons comply with IEC 60 204, IEC 60 073, IEC 60 947, and VDE 0113 part 1. The positively guided mechanical movement of the pushbuttons makes them dupe-proof according to DIN EN ISO 13850. To prevent accidental actuation, the pushbutton has a pressure point which must be pressed first before the pushbutton snaps into place in the pressed position.

The emergency stop pushbutton is non-blocking thanks to the actuator's design. For example, an initiated emergency stop procedure cannot be interrupted by jammed objects. Use only with an emergency stop contact block.

Original manual see chapter 6, RAFI catalog „Electromechanical Components".

Preliminary technical data
Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at www.rafi.de.
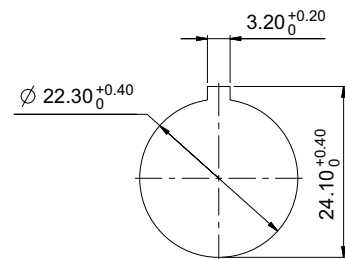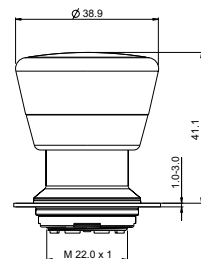
Technical Data

→ **General information**

Form of lens	conical mushroom form
Color of lens	red
Form of collar	round

→ **Dimensions**

Mushroom Diameter	37.5 mm
Overall height	41.1 mm
Mounting hole	22.3 mm
Key grid	40 x 40 mm

→ **Mechanical design**

Mounting	metal threaded rings
Contact function	latching
Reset	by pulling
Illuminability	see order block
Torque for nut ring	1.2 Nm

→ **Mechanical characteristics**

Robustness max.	100 N
	750 N static

→ **Other specifications**

Degree of protection from front side	IP65 (DIN EN 60529)
Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental restistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

Ø 38.9

41.1

1.0–3.0

M 22.0 x 1

$3.20^{+0.20}_{0}$

$\varnothing\ 22.30^{+0.40}_{0}$

$24.10^{+0.40}_{0}$

Panel cut-out to IEC 60947-5-1

Approvals

UL 508 in preparation

in preparartion

Accessories RAFIX 22 FSR - Emergency stop pushbuttons

→	Description	Photo	Order no.	Additional accessories see page
	Emergency stop label, Ø 22.3 mm		-	-
	RAFIX FS - Contact block PCB gold, E-Stop		-	-
	RAFIX FS - Contact block PCB gold, E-Stop, with light conductor		-	-
	RAFIX FS - Contact block PCB silver, E-Stop		-	-
	RAFIX FS - Contact block PCB silver, E-Stop, with light conductor		-	-
	RAFIX FS - Contact block QC gold, E-Stop, with light conductor		-	-
	RAFIX FS - Contact block QC silver, E-Stop, with light conductor		-	-
	Fixing spanner for ring nut		5.05.800.062/0000	-

RAFIX 22 FSR
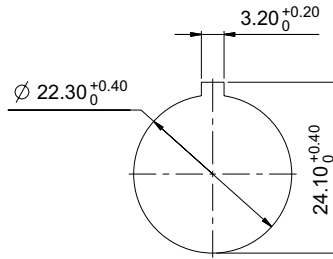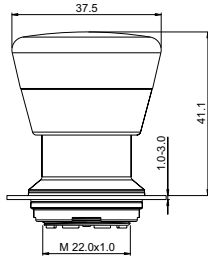# Emergency stop pushbutton, metal mushroom

Technical data see page 11
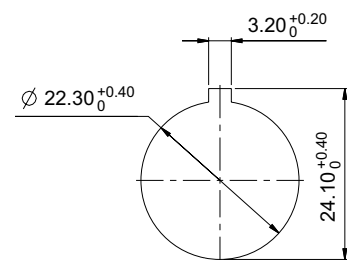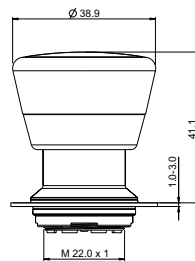
Panel cut-out to IEC 60947-5-1

→	Illuminability	Degree of protection from front side	Order no.
	yes, window white	IP65 (DIN EN 60529)	1.30.283.111/0300
	no	IP65 (DIN EN 60529)	1.30.283.611/0300

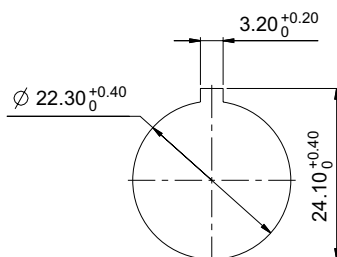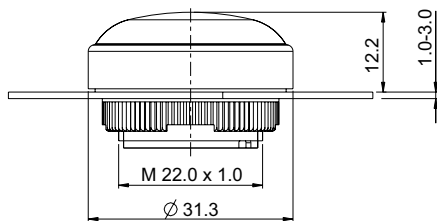# RAFIX 22 FSR
Emergency stop pushbutton, plastic mushroom

Technical data see page 11

Panel cut-out to IEC 60947-5-1

→	Illuminability	Degree of protection from front side	Order no.
	yes, window white	IP65 (DIN EN 60529)	1.30.283.101/0300
	no	IP65 (DIN EN 60529)	1.30.283.601/0300

RAFIX 22 FSR
Signal indicators

→ The RAFIX 22 FSR lenses are designed for illumination with SMT or THT LEDs. They guarantee full area illumination.
Preliminary technical data
Due to increasing application experience the specifications of this product are successively added. For current status, see RAFI online catalog at www.rafi.de.

Technical Data

→ **General information**

Color of lens	see order block
Form of collar	round

→ **Dimensions**

Mounting hole	22.3 mm
Key grid	35 x 35 mm

→ **Mechanical design**

Mounting	ring nut
Illuminability	yes

→ **Other specifications**

Degree of protection from front side	IP65 (DIN EN 60529); IP69K (ISO 20653)
Ambient temp. operating min.	-40 °C
Ambient temp. operating max.	+85 °C
Storage temperature min.	-40 °C
Storage temperature max.	+85 °C
Environmental restistance	acc. to IEC 60068-2-14, -30, -33 and -78
Salt spray	IEC 600 68-2-11
ROHS compliant	yes
REACH compliant	yes

12.2
1.0-3.0
M 22.0 x 1.0
Ø 31.3

$3.20^{+0.20}_{0}$
$Ø\ 22.30^{+0.40}_{0}$
$24.10^{+0.40}_{0}$

Panel cut-out to IEC 60947-5-1

Approvals

UL 508 in reparation

in preparation

Accessories RAFIX 22 FSR - Signal indicators

→ **Description**	**Photo**	**Order no.**	**Additional accessories see page**
LED 3 mm		-	-
LED base for 3 mm THT LED, used in signal indicators, for RAFIX FS PCB		-	-
QC LED base for signal indicators		-	-
Fixing spanner for ring nut		5.05.800.062/0000	-

RAFIX 22 FSR
Signal indicator

Technical data see page 14

Panel cut-out to IEC 60947-5-1

-·NEW·-
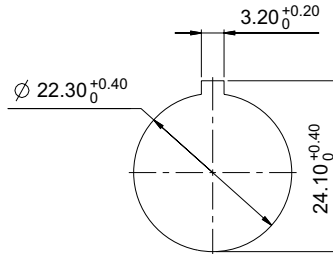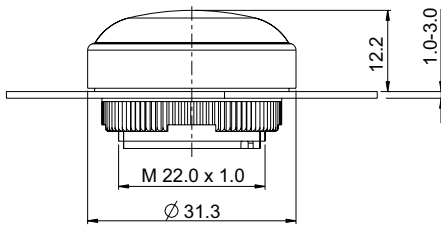
→ Illuminability	Color of lens	Order no.
yes	translucent red	1.74.509.011/2300
yes	translucent yellow	1.74.509.011/2400
yes	translucent green	1.74.509.011/2500
yes	translucent blue	1.74.509.011/2600
yes	translucent white	1.74.509.011/2200

RAFI GmbH & Co. KG
Ravensburger Str. 128 – 134, D-88276 Berg / Ravensburg
Tel.: +49 751 89-0, Fax: +49 751 89-1300
www.rafi.de, info@rafi.de

RAFI